

# Fractional Distillation Equipment

- > Essential Oil Distillation
- > Specialty Chemical Separation
- > Food/Flavor Isolation
- > Cosmetic Ingredient Refinement
- > High-Purity Electronics Manufacturing
- > Solvent Recycling & Recovery
- > API & Intermediate Purification



# Lab-Scale Fractional Distillation System

## FDG-L Series

Capacity: 1-20L



- **Ideal For**
  - > Lab-scale R&D, process exploration, and small-batch purification.
- **Electric Heating Mantle**
  - > Provides efficient and adjustable heating up to 380°C
- **High Chemical Compatibility**
  - > Constructed with borosilicate glass and PTFE, resistant to acids, alkalis, and organic solvents.
- **Visual Monitoring**
  - > Transparent glass design allows real-time observation of gas/liq uid flow and packing status.
- **Flexible Operation**
  - > Supports both atmospheric and vacuum distillation ( $\leq 50$ Pa), suitable for heat-sensitive materials (e.g., vitamins, essential oils).
- **Modular Distillation Column**
  - > Standard distillation column with electric heating insulation layer
  - > Standard column diameters (30/35/40mm) and 1m height per section, customizable lengths available.
- **Diverse Packing Options**
  - > Standard cpacking:  $\varnothing 6 \times 18$ mm glass spring (10-15 plates/m)
  - > Compatible with  $\theta$ -rings, glass springs, Raschig rings, and struc tured packings for high-purity separation.
- **Easy Cleaning**
  - > Smooth surfaces minimize residue and cross-contamination risks.
- **Precision Control**
  - > Reduced-pressure distillation operations are enhanced by the optional vacuum control module providing automated regulation and stable pressure maintenance.

| Model                        |                   | FDG-1L      | FDG-2L      | FDG-3L      | FDG-5L      | FDG-10L     | FDG-20L     |
|------------------------------|-------------------|-------------|-------------|-------------|-------------|-------------|-------------|
| Boiling Flask Size           | [Liter]           | 1           | 2           | 3           | 5           | 10          | 20          |
| Temperature Range            | [°C]              | RT/+380     | RT/+380     | RT/+380     | RT/+380     | RT/+380     | RT/+380     |
| Heating Power                | [w]               | 530         | 650         | 730         | 1100        | 2100        | 3000        |
| Stirring Speed               | [rpm]             | 50.....1800 | 50.....1800 | 50.....1800 | 50.....1800 | 50.....1800 | 50.....1800 |
| Distillation Column Diameter | [mm]              | 30          | 30          | 30          | 30          | 30          | 35          |
| Distillation Column Height   | [mm]              | 1000        | 1000        | 1000        | 1000        | 1000        | 1000        |
| Condensing Area              | [m <sup>2</sup> ] | 0.1         | 0.1         | 0.1         | 0.1         | 0.1         | 0.1         |
| Fraction Collector Quantity  | [Qty]             | 2           | 2           | 2           | 2           | 2           | 2           |
| Fraction Collector Capacity  | [L]               | 1           | 1           | 1           | 2           | 2           | 5           |

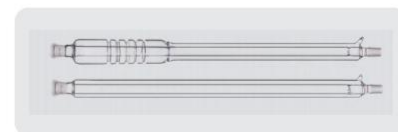
## Structure



- [A]** Boiling Flask
- [B]** Heating Mantle
- [C]** Distillation Column
- [D]** Reflux Head
- [E]** Condenser
- [F]** Electromagnetic Reflux Valve
- [G]** Fraction Collector
- [H]** Reflux Ratio Controller
- [I]** Vacuum Pump (Optional)
- [J]** Heating Cooling Circulator (Optional)

## System Upgrades

> Vacuum insulation layer distillation column + Expansion ring



> Vacuum silver-plated insulation layer distillation column + Expansion ring



> Jacket insulation layer distillation column

> Overhead stirrer + Magnetic coupling seal



> Customized System



## Optional Functional Modules



Heating cooling circulator



Various packing materials



Vacuum Controller



Vacuum system options: rotary vane vacuum pump, corrosion-resistant vacuum pump or dry screw pump



High-precision vacuum gauge



Dry ice cold trap



Dry ice cold trap with chiller

# Pilot-Scale Fractional Distillation System

FDG-J Series

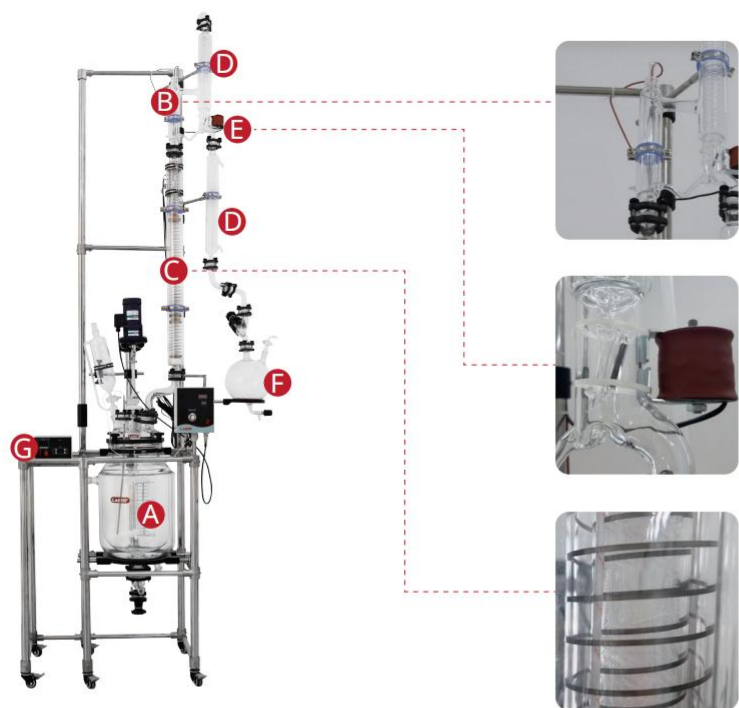
Capacity: 1-200L



- **Ideal For**
  - > Process scale-up, pilot trials, and small production batches.
- **Jacketed Heating System**
  - > Features a fluid-circulating jacket for uniform heating, up to 250°C.
- **Efficient Mixing**
  - > High-torque AC motor with PTFE stirrer blades to prevent bumping.
- **Easy Cleaning**
  - > Discharge valve with no-dead-space design ensures no residue.
- **Chemical Resistance**
  - > Borosilicate 3.3 glass + PTFE components withstand acids/alkalies/organic solvents
- **Visual Monitoring**
  - > Full process visibility enables real-time observation of vapor/liquid flow and packing performance.
- **Vacuum/Atmospheric Operation**
  - > Achieves  $\leq 50$ Pa vacuum for gentle processing of heat-sensitive materials like essential oils.
- **Modular Distillation Columns**
  - > Standard column with electric heating insulation layer
  - > Column diameters (30/35/40mm) and 1m height per section, customizable lengths available.
- **Packing Versatility**
  - > Standard cpacking:  $\varnothing 6 \times 18$ mm glass spring (10-15 plates/m)
  - > Compatible with  $\theta$ -rings, Raschig rings, structured packings, and other advanced fillings.
- **Stirring Precision**
  - > High-torque AC motor with PTFE impellers and digital speed control prevents bumping.
- **Easy Cleaning**
  - > Smooth non-stick surfaces and drain valves minimize cross-contamination risks.
- **Precision Control**
  - > Reduced-pressure distillation operations are enhanced by the optional vacuum control module providing automated regulation and stable pressure maintenance.



# Structure



- [A]** Jacketed Boiling Vessel
- [B]** Reflux Head
- [C]** Distillation Column
- [D]** Condenser
- [E]** Electromagnetic Reflux Valve
- [F]** Fraction Collector



- [G]** Reflux Ratio Controller



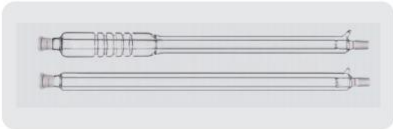
## Pilot-Scale Fractional Distillation System

| Model                        |         | FDG-1L-J  | FDG-2L-J  | FDG-5L-J  | FDG-10L-J | FDG-20L-J |
|------------------------------|---------|-----------|-----------|-----------|-----------|-----------|
| Boiling Vessel Size          | [Liter] | 1         | 2         | 5         | 10        | 20        |
| Temperature Range            | [°C]    | RT...+250 | RT...+250 | RT...+250 | RT...+250 | RT...+250 |
| Stirring Speed               | [rpm]   | 50...600  | 50...600  | 50...600  | 50...600  | 50...600  |
| Distillation Column Diameter | [mm]    | 30        | 30        | 30        | 30        | 35        |
| Distillation Column Height   | [mm]    | 1000      | 1000      | 1000      | 1000      | 1000      |
| Primary Condensing Area      | [m²]    | 0.1       | 0.1       | 0.1       | 0.1       | 0.1       |
| Secondary Condensing Area    | [m²]    | 0.18      | 0.18      | 0.18      | 0.18      | 0.18      |
| Fraction Collector Quantity  | [PCS]   | 2         | 2         | 2         | 2         | 2         |
| Fraction Collector Capacity  | [L]     | 1         | 1         | 2         | 2         | 5         |

| Model                        |         | FDG-50L-J | FDG-100L-J | FDG-150L-J | FDG-200L-J | FDG-200L-J |
|------------------------------|---------|-----------|------------|------------|------------|------------|
| Boiling Vessel Size          | [Liter] | 50        | 100        | 150        | 200        | 200        |
| Temperature Range            | [°C]    | RT...+250 | RT...+250  | RT...+250  | RT...+250  | RT...+250  |
| Stirring Speed               | [rpm]   | 50...600  | 50...600   | 50...600   | 50...600   | 50...600   |
| Distillation Column Diameter | [mm]    | 40        | 40         | 40         | 40         | 40         |
| Distillation Column Height   | [mm]    | 1000      | 1000       | 1000       | 1000       | 1000       |
| Primary Condensing Area      | [m²]    | 0.25      | 0.25       | 0.25       | 0.25       | 0.25       |
| Secondary Condensing Area    | [m²]    | 0.18      | 0.18       | 0.18       | 0.18       | 0.18       |
| Fraction Collector Quantity  | [PCS]   | 2         | 2          | 2          | 2          | 2          |
| Fraction Collector Capacity  | [L]     | 10        | 20         | 30         | 50         | 50         |

# System Upgrades

> Vacuum insulation layer distillation column + Expansion ring



> Vacuum silver-plated insulation layer distillation column + Expansion ring



> PLC control system

> Jacket insulation layer distillation column

> Overhead stirrer + Magnetic coupling seal



> Customized System



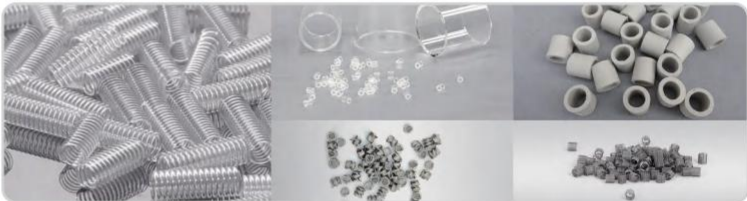
# Optional Functional Modules



Heating cooling circulator



High-precision vacuum gauge



Various packing materials



Vacuum Controller



Vacuum system options: rotary vane vacuum pump, corrosion-resistant vacuum pump or dry screw pump



Heater for jacketed vessel



Dry ice cold trap



Dry ice cold trap with chiller



Insulation Jacket

# Pilot-Scale Fractional Distillation System

## FDS-L Series

**Capacity: 5–1000L or larger**



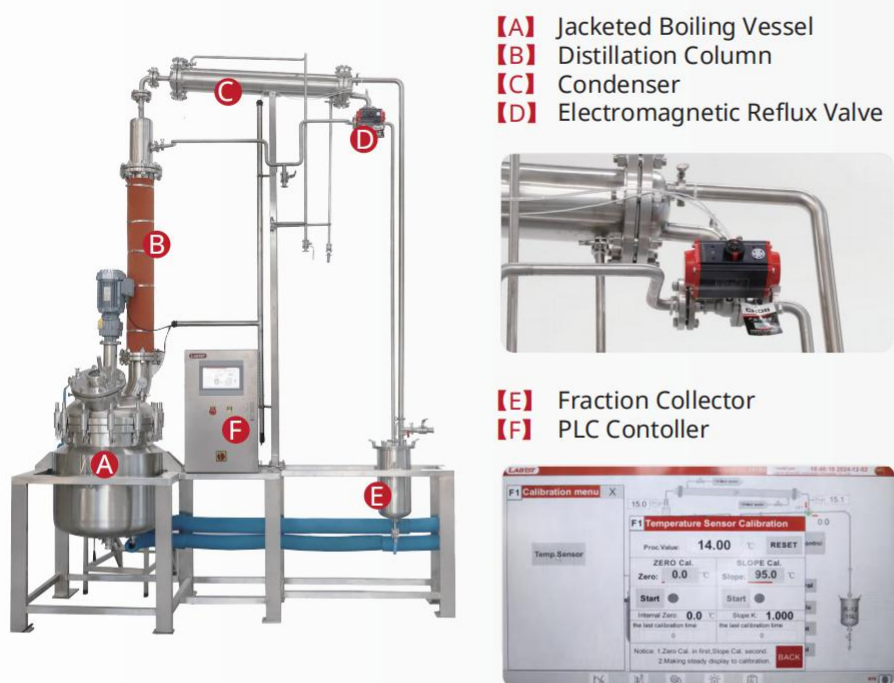
- **Ideal For**
  - > Industrial production, reaction-distillation integration, and high-purity manufacturing.
- **Industrial-Grade Materials**
  - > SUS316 and PTFE wetted parts for broad chemical compatibility.
- **Diameter Sizes Available**
  - > Diameter sizes available: 50mm [2"], 75mm [3"], 100mm [4"], 150mm [6"], 200mm [8"], 250mm [10"], 300mm [12"]
- **Sections**
  - > Standardized to 0.9m [3'], 1.2m [4'] length, providing approximately 15 theoretical plates per section. Alternate lengths are also available.
- **Weld Seam Finishing Treatment**
  - > Welds are fine ground as standard. Mechanical and electropolishing available for high purity or pharmaceutical applications.
- **Advanced Process Control**
  - > Siemens PLC with touchscreen HMI enables full automation of critical parameters
- **Optimized Thermal Design**
  - > Boiling vessel includes insulation layer while columns feature electrically heated insulation jacket.

| Model                        |         | FDS-5L    | FDS-10L   | FDS-20L   | FDS-50L   | FDS-100L  |
|------------------------------|---------|-----------|-----------|-----------|-----------|-----------|
| Boiling Vessel Size          | [Liter] | 5         | 10        | 20        | 50        | 100       |
| Temperature Range            | [°C]    | RT...+220 | RT...+220 | RT...+220 | RT...+220 | RT...+220 |
| Stirring Speed               | [rpm]   | 50...600  | 50...600  | 50...600  | 50...600  | 50...600  |
| Distillation Column Diameter | [mm]    | 50 [2"]   | 50 [2"]   | 50 [2"]   | 75 [3"]   | 100 [4"]  |
| Distillation Column Height   | [m]     | 0.9 [3']  | 0.9 [3']  | 0.9 [3']  | 1.2 [4']  | 1.2 [4']  |
| Primary Condensing Area      | [m²]    | 1         | 1         | 1         | 1         | 1.5       |
| Secondary Condensing Area    | [m²]    | 0.3       | 0.3       | 0.3       | 0.3       | 0.6       |
| Fraction Collector Quantity  | [Qty]   | 2         | 2         | 2         | 2         | 2         |
| Fraction Collector Capacity  | [L]     | 5         | 5         | 5         | 10        | 20        |

| Model                        |         | FDS-150L  | FDS-300L  | FDS-500L  | FDS-1000L |
|------------------------------|---------|-----------|-----------|-----------|-----------|
| Boiling Vessel Size          | [Liter] | 150       | 300       | 500       | 1000      |
| Temperature Range            | [°C]    | RT...+220 | RT...+220 | RT...+220 | RT...+220 |
| Stirring Speed               | [rpm]   | 50...600  | 50...350  | 50...350  | 50...350  |
| Distillation Column Diameter | [mm]    | 150 [6"]  | 200 [8"]  | 255 [10"] | 300 [12"] |
| Distillation Column Height   | [m]     | 1.2 [4']  | 1.2 [4']  | 1.2 [4']  | 1219 [4'] |
| Primary Condensing Area      | [m²]    | 2         | 3         | 5         | 5         |
| Secondary Condensing Area    | [m²]    | 0.6       | 1         | 1.5       | 2         |
| Fraction Collector Quantity  | [Qty]   | 2         | 2         | 2         | 2         |
| Fraction Collector Capacity  | [L]     | 50        | 50        | 100       | 250       |



## Structure



## System Upgrades

> Electric heating with vacuum/silver-coated insulation for columns.

> Customization System

> Automatic control of vacuum and pressure

## Optional Functional Modules



Heater for jacketed vessel



Industrial water chiller for condenser



Vacuum system options: Water-jet vacuum pump, rotary vane vacuum pump, industrial water-jet vacuum pump system or dry screw pump



Various packing materials